

THE BRAIN® MODEL DMC80-80BS

DIGITAL MIXING CENTER with SAGE®

The Digital Mixing Center (DMC) is designed to be the primary water temperature controller in a recirculating hot water system. The DMC features The Brain® Digital Recirculation Valve.

Engineered exclusively for continuously recirculated hot water systems, The Brain® improves system performance and safety by delivering a consistent pre-set temperature to the points of use.

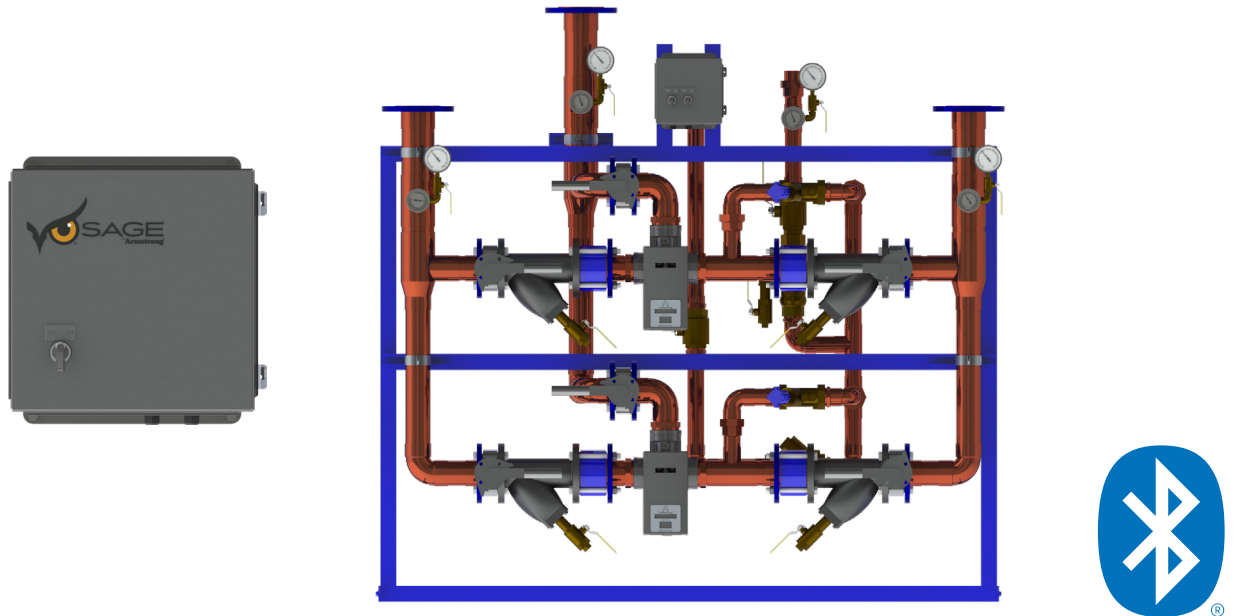
Innovative digital technology resists “temperature creep” during periods of zero system demand, which eliminates the requirement for manual throttling valves, supplementary RTD, or a temperature-actuated switch to control the pump.

Energy efficient, low temperature loss systems can be implemented by the ability of The Brain® to operate with a system return differential of just 1°F below set point.

User safety and overall system health is maintained by a series of programmable temperature alerts, onboard operational self-diagnostics, and a thermal disinfection option.

The DMC is a pre-piped assembly with five connection points for simplified installation. DMC assemblies include isolation valves, check valves, and strainers. Complete DMC models (excluding DMC Flex) are also supplied with thermometers and pressure gauges.

SAGE® software monitors, records and documents data as a critical component of a Water Safety Management Plan. SAGE® works seamlessly with several building automation system protocols, or users can purchase a subscription to use SAGE® on a mobile device.



The Brain® Digital Mixing Center DMC80-80BS

DMC80-80BS Performance Chart: Pressure Drop (in PSIG) to Flow Rate (in GPM)

DRV80 2 units	Pressure Drop (PSIG)				Minimum System Draw-Off	Minimum Flow Rate	C _v
	5	10	15	20			
GPM	188	266	326	376	0 GPM	10 GPM (per valve)	84

DMC80-80BS Performance Chart: Pressure Drop (in BARG) to Flow Rate (in LPM)

DRV80 2 units	Pressure Drop (BARG)				Minimum System Draw-Off	Minimum Flow Rate	K _v
	0.3	0.7	1.0	1.4			
LPM	711.6	1007	1234	1423.4	0 LPM	38 LPM (per valve)	72.57

Designs, materials, weights, and performance ratings are approximate and subject to change without notice. Visit armstronginternational.com for the most up-to-date information.



THE BRAIN® MODEL DMC80-80BS

TECHNICAL SPECIFICATIONS

General		
Protection	NEMA 3S, IPX4	
Ambient Temperature	Minimum Ambient Temperature: 35°F (2°C)	Maximum Ambient Temperature: 122°F (50°C)
Ambient Humidity	95% Non-Condensing	
Installation Environment	Suitable for indoor use only	
Materials	Valve: Stainless Steel, Electronics Module: PC / ABS	
Safety	Seven fail-safe cold triggers supported by integral self-diagnostics and a programmable over-temp limit	
Connections		
DRV Connections	3" NPT	
Hot & Cold Water Inlet Connections	4" Flange	
Mixed Water Outlet Connections	4" Flange	
Recirc. Mixed Return Connection	2" SWT	
Return to Heater Connection	2" SWT	
Pressures		
Inlet Supply Pressures	Max. Pressure (DRV): 200 psi / 1379 kPa = 13.8 bar	Minimum Pressure: 20 psi / 138 kPa = 1.5 bar
	Max. Pressure (Manifold): 150 psi / 1034 kPa = 10.3 bar	
Supply Pressure Differential	Nominally equal	
Temperatures		
Hot Water Supply Temperature	Maximum Inlet Hot Supply Temperature: 185°F (85°C)	Minimum Inlet Hot Supply Temperature: 5°F (2°C) above DRV set point
Cold Water Supply Temperature	Minimum Inlet Cold Supply Temperature: 35.6°F (2°C)	
Min. Recirculation Temperature Loss	1°F (≤ 1°C)	
Min. Continuous Recirculation Flow	10 GPM (38 LPM) per DRV80 valve (20 GPM / 76 LPM total)	
Recirculation Circuit		
Minimum Distance to First Outlet	25 ft (7.6 m)	
Electrical		
Power Supply	120 - 240V AC - 50/60 Hz	
Supply Fuse / Circuit Breaker	Grounding required (Switched Type 3 Amp - no plug; 15 Amp Grounding-type receptacle - plug)	
Battery	Qty (2) CR - P2 6V	
Configurable Settings		
Set Point Range	81°F to 158°F (27°C to 70°C)	
High Temperature Alert	Minimum of 2°F (1°C) above DRV set point	
High Temperature Error	5°F (2°C) above DRV set point	
Thermal Disinfection Temperature	Programmable range of 158°F to 185°F (70°C to 85°C)	
Thermal Disinfection Set-Up	Disinfection Duration: ≤ 100 minutes	Disinfection Cool Down Duration: ≤ 30 hours
Units of Measure	Degrees Fahrenheit (°F) or Degrees Celsius (°C)	

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THE BRAIN® MODEL DMC80-80BS

TECHNICAL SPECIFICATIONS

Connectivity	
Bluetooth®	On board with SAGE® mobile application (available in the Apple App Store and Google Play)
BACnet MSTP	On board for connection to building automation system (BAS) operating on BACnet MSTP protocol
Modbus RTU	RS-485 port for connection to building automation systems (BAS) operating on Modbus RTU protocol
SAGE® Module	RS-485 port for connection to SAGE® module with Modbus TCP, BACnet TCP/IP, BACnet MSTP, or LonWorks protocessor <i>Note: Protocessors for other BAS protocols may be available upon request</i>
SAGE® Subscription	Real-time monitoring, recording, and documentation dashboard for Armstrong Hot Water Systems
Standards and Approvals	
ASSE 1017	Certified & Listed
CSA B125.3-11	Compliant
UL	Listed
CE	Listed

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THE BRAIN® MODEL DMC80-80BS

WRITTEN SPECIFICATIONS

Category: The Brain®

Type: Digital Mixing Center

Model: Model DMC80-80BS

Part 1 - GENERAL

1.0 Digital Mixing Center

- 1.1 Two (2) Digital Recirculation Valves (DRV) shall be supplied pre-piped and pressure-tested as a lead-free Digital Mixing Center (DMC) complete with hot water inlet, cold water inlet, mixed water outlet, recirculation return inlet, and return to heater connections.
- 1.2 DMC80-80BS shall comprise of (2) DRV80 pre-wired to an electrical panel, isolation valves, strainers, check valves, thermometers, and pressure gauges assembled on Type L copper with hot water bypass securely mounted on a carbon steel frame with industrial grade enamel paint.

2.0 Digital Recirculation Valve

- 2.1 DRV shall have four thermistors integral of the mixing valve body that measure the cold water and recirculation return inlet, hot water inlet, mixed water outlet, and over-temp safety measures.
- 2.2 DRV mixing valve body shall be of 316L stainless steel, mixing valve proportioner of 316L stainless steel, and a NEMA 3S electronics enclosure.
- 2.3 DRV80 shall have 3" inlet and outlet connections that will deliver 133 gpm @ 10 psid.
- 2.4 DRV shall be capable of + / - 2°F control during high, low, or extended periods of zero demand on the system, with a continuous recirculation of >10 gpm. Temperature control shall be achieved without aquastat-like control of the recirculation pump.
- 2.5 DRV setpoint shall be configured by the factory to customer specification. DRV shall be field adjustable.

3.0 DRV80 shall have the following operational specifications:

- 3.1 + / - 2°F (1°C) water temperature control
- 3.2 1°F minimum mixed water outlet to recirculated return inlet differential (system temperature loss)
- 3.3 Minimum continuous recirculation of 10 gpm
- 3.4 Automatic shutoff of hot water upon cold water inlet supply failure
- 3.5 Automatic shutoff of hot water flow in the event of a power failure
- 3.6 Programmable setpoint range of 81°F - 158°F (27°C - 70°C)
- 3.7 Programmable thermal disinfection mode
- 3.8 Programmable 1st level hi/lo temperature alert display
- 3.9 Programmable temperature error level for safety shutdown

4.0 DRV80 shall have the following connectivity specifications:

- 4.1 Bluetooth® on-board with SAGE® mobile application (Apple App Store and Google Play)
- 4.2 BACnet MSTP on-board for connection to building automation system (BAS) operating on BACnet MSTP protocol
- 4.3 Modbus RS-485 port for connection to building automation system (BAS) operating on Modbus RTU protocol
- 4.4 RS-485 port for connection to SAGE® module with Modbus TCP, BACnet TCP/IP, BACnet MSTP, or LonWorks processor
Note: Protocessors for other BAS protocols available upon request
- 4.5 SAGE® Building Systems (BS) Module
- 4.6 SAGE® subscription real-time monitoring, recording, and documentation dashboard for Armstrong Hot Water systems

5.0 DRV shall be certified to ASSE 1017, UL listed, and conform to CSA B125.

6.0 Warranty

- 6.1 DRV shall have a 5-year warranty on all components, with the exception of batteries and O-rings.
- 6.2 Pre-piped DMC components shall have a 2-year warranty from date of installation, but not longer than 27 months from date of shipment.

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THE BRAIN® MODEL DMC80-80BS

CONNECTIVITY



The Brain® and SAGE®

SAGE® works seamlessly with The Brain® as it analyzes data to track behavior and performance as an integral component of a hot water system operation protocol which complies with a standard of care.

The Brain® and every derivative assembly is supplied with an integral RS-485 serial port. This port provides a direct connection to Building Automation Systems that operate on a **Modbus RTU** or **BACnet MSTP** protocol.

The RS-485 port is also deployed for direct connection to an optionally supplied Building System (BS) Module.

SAGE® Options

SAGE® for Building Automation Systems (BAS) – BS Module available with BAS specific ProtoCessor cards for connection to systems which operate on **Modbus TCP**, **BACnet™ TCP/IP**, **BACnet™ MSTP**, or **LonWorks™** protocols.

SAGE® for Mobile Connectivity - Featuring smart hot water system dashboard monitoring, secure remote programming, multi-location view, temperature and system diagnostic alerts, with unlimited digital documentation and automated report generation.

Mobile connectivity may be enabled by a customer activated no-term subscription.

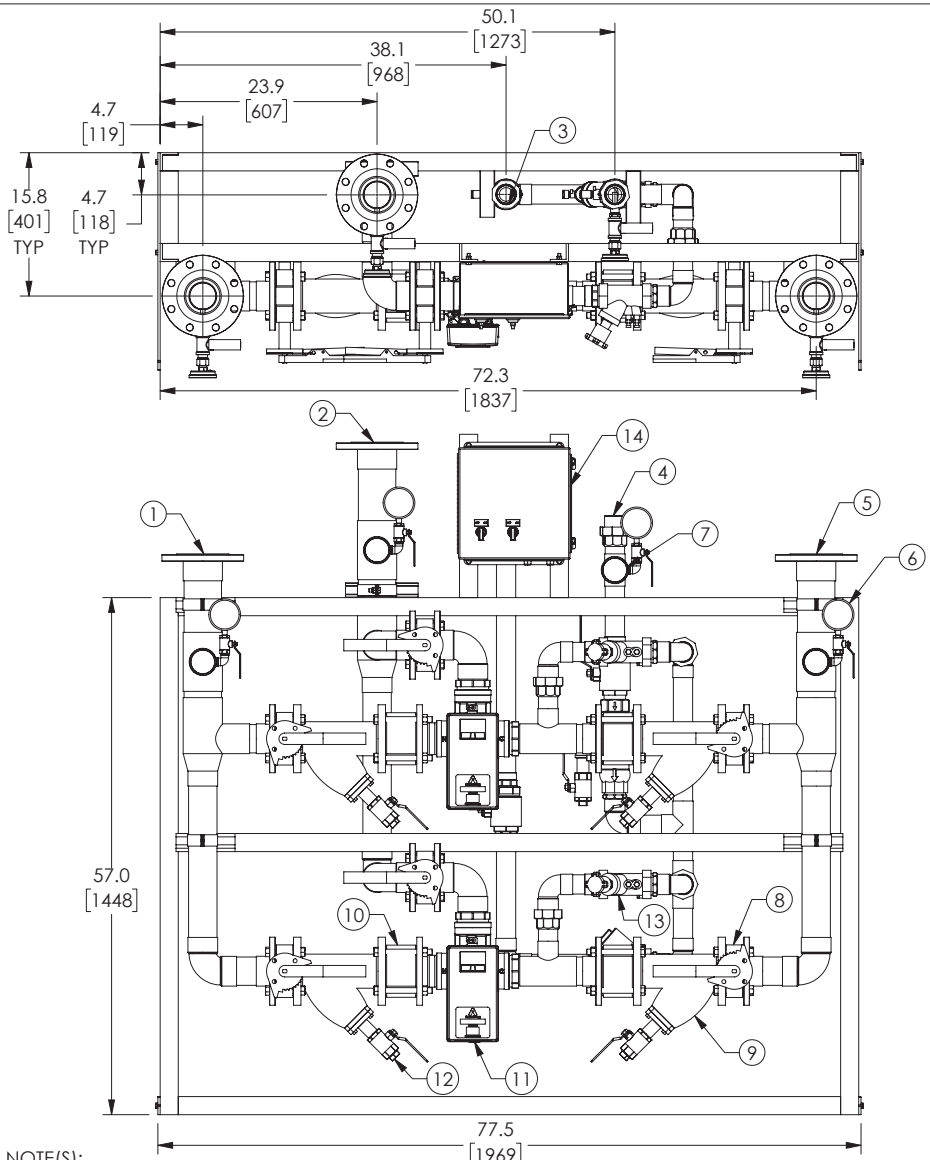


Optional Building System (BS) Module

Adding a suffix "BS" to The Brain® DRV (example: DRV25BS) will automatically add SAGE®, the supplemental hardware and software required to maximize the connectivity features of Armstrong digital technology.

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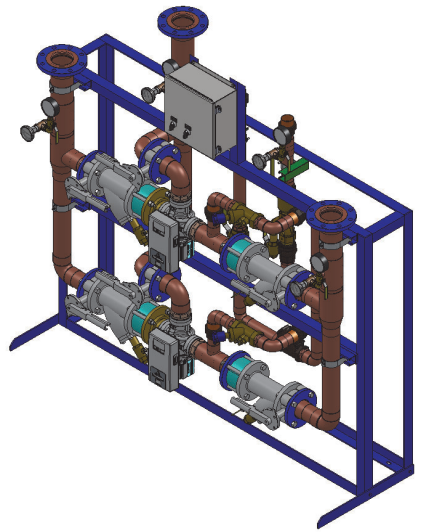
APPROVAL

BY: _____ DATE: _____

APPROVED, PROCEED WITH FABRICATION

APPROVED AS NOTED, PROCEED WITH FABRICATION IN ACCORDANCE WITH COMMENTS

DISAPPROVED, DO NOT FABRICATE



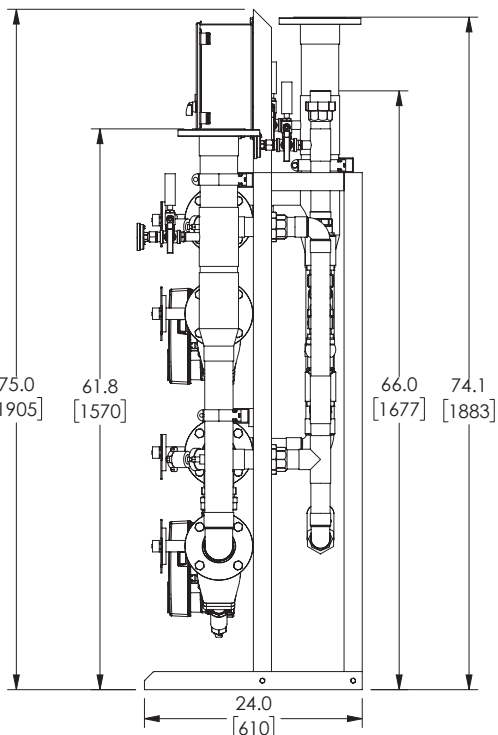
PROJECT NAME :

TAG :

ITEM	DESCRIPTION	QTY	CONNECTION
1	HOT WATER INLET	1	4" FLG
2	MIXED WATER OUTLET	1	4" FLG
3	RETURN TO HEATER	1	2" SWT
4	RECIRC RETURN INLET	1	2" SWT
5	COLD WATER INLET	1	4" FLG
6	PRESSURE GAUGE	4	
7	THERMOMETER	4	
8	BUTTERFLY VALVE	6	
9	STRAINER	4	
10	WAFER CHECK VALVE	4	
11	DRV80	2	3" NPT
12	BLOW DOWN	5	
13	BALANCING VALVE	2	
14	ELECTRICAL PANEL	1	110VAC @ 2A

ITEM	MATERIAL
PIPING	COPPER TYPE "L"

- NOTE(S):**
- ALL DIMENSIONS +/- 0.5[13] UNLESS OTHERWISE SHOWN.
 - COMPLETE ASSEMBLY LEAD FREE COMPLIANT - THE WETTED SURFACE OF THIS PRODUCT CONTACTED BY CONSUMABLE WATER CONTAINS LESS THAN ONE QUARTER OF ONE PERCENT (0.25%) OF LEAD BY WEIGHT.
 - PACKAGE INCLUDES ALL REQUIRED INLET CHECK VALVES AND STRAINERS ON DOMESTIC SIDE.
 - DRV AND ELECTRIC PANEL ARE PRE-WIRED TO PROVIDE A SINGLE ELECTRICAL LANDING POINT AT THE PANEL.
 - REFERENCE ARMSTRONG PART NO. D40818



DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED	
DIMENSIONING ENGLISH (mm)	
FRACTIONAL ± 1/64	
ANGULAR: ± 2	
DECIMAL	IN. MM
.XXX ± .005	.010
.XX ± .015	.10
.X	.3

Armstrong

NAME	DATE
DILLIBABU	03/06/2015
RELEASED	

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DMC80-80BS 4 FLG 4 FLG 2 SWT CPR

MATERIAL	CN53726
SHEET 1 OF 1	REV DWG. SALES