DIGITAL MIXING CENTER with SAGE®

The Digital Mixing Center (DMC) is designed to be the primary water temperature controller in a recirculating hot water system. DMC40-40BS features two digital recirculation valves (The Brain®) piped in parallel.

Engineered exclusively for continuously recirculated hot water systems, DMC40-40BS improves system performance and safety by delivering a consistent preset temperature to the points of use.

Innovative digital technology resists "temperature creep" during periods of zero system demand which eliminates the requirement for manual throttling valves, supplementary RTD or a temperature actuated switch to control the pump.

Energy efficient, low temperature loss systems can be implemented by the ability of DMC40-40BS to operate with a system return differential of just 1° F below set point.

User safety and overall system health is maintained by a series of programmable temperature alerts, onboard operational selfdiagnostics, and a thermal disinfection option.

DMC40-40BS is a complete pre-piped assembly inclusive of isolation valves, check valves, strainers, thermometers, and pressure gauges, and is provided with five connection points for simplified installation.

SAGE® (BS) is performance software that monitors, records, and documents data as a critical component of a Water Safety Management Plan.

SAGE[®] works seamlessly with several building automation system protocols, or users can purchase a subscription to use SAGE[®] on a mobile device.



The Brain® Digital Mixing Center DMC40-40BS

DMC40-40BS Performance Chart: Pressure Drop (in PSIG) to Flow Rate (in GPM)							
DRV40	Pressure Drop (PSIG)				Minimum System	Minimum Flow Rate	C
2 units	5	10	15	20	Draw-Off		U _V
GPM	96	140	170	196	0 GPM	5 GPM (per valve)	44

DMC40-40BS Performance Chart: Pressure Drop (in BARG) to Flow Rate (in LPM)							
DRV40 2 units	Pressure Drop (BARG)				Minimum System	Minimum Flow Rate	V
	0.3	0.7	1.0	1.4	Draw-Off		ν
LPM	363.4	530	642	742	0 LPM	19 LPM (per valve)	38





TECHNICAL SPECIFICATIONS

General					
Protection	NEMA 3S, IPX4				
Ambient Temperature	Minimum Ambient Temperature: 35°F (2°C)	Maximum Ambient Temperature: 122°F (50°C)			
Ambient Humidity	95% Non-Condensing				
Installation Environment	Suitable for indoor use only				
Materials	Valve: Stainless Steel, Electronics Module: PC / ABS				
Safety	Seven fail-safe cold triggers supported by integral se	elf-diagnostics and a programmable over-temp limit			
Connections					
DRV Connections	1-1/2" NPT				
Hot & Cold Water Inlet Connections	2-1/2" Flange ANSI 150				
Mixed Water Outlet Connections	2-1/2" Flange ANSI 150				
Recirc. Mixed Return Connection	1-1/2" SWT				
Return to Heater Connection	1" SWT				
Pressures					
Inlet Supply Dressures	Max. Pressure (DRV): 200 psi / 1379 kPA = 13.8 bar	Minimum Pressure: 20 psi / 120 k/DA = 1 E har			
Iniet Supply Pressures	Max. Pressure (Manifold): 150 psi / 1034 kPA = 10.3 bar	Minimum Pressure: 20 psi / 138 kPA = 1.5 bar			
Supply Pressure Differential	Nominally equal				
Temperatures					
Hot Water Supply Temperature	Maximum Inlet Hot Supply Temperature: 185°F (85°C)	Minimum Inlet Hot Supply Temperature: 5°F (2°C) above DRV set point			
Cold Water Supply Temperature	Minimum Inlet Cold Supply Temperature: 35.6°F (2°C)				
Min. Recirculation Temperature Loss	1°F (≤ 1°C)				
Min. Continuous Recirculation Flow	5 GPM (19 LPM) per DRV40 valve (10 GPM / 38 LPM total)				
Recirculation Circuit					
Minimum Distance to First Outlet	25 ft (7.6 m)				
Electrical					
Power Supply	120 - 240V AC - 50/60 Hz				
Supply Fuse / Circuit Breaker	Grounding required (Switched Type 3 Amp - no plug; 15 Amp Grounding-type receptacle - plug)				
Battery	Qty (2) CR - P2 6V				
Configurable Settings					
Set Point Range	81°F to 158°F (27°C to 70°C)				
gh Temperature Alert Minimum of 2°F (1°C) above DRV set point					
High Temperature Error	5°F (2°C) above DRV set point				
Thermal Disinfection Temperature	Programmable range of 158°F to 185°F (70°C to 85°C)				
Thermal Disinfection Set-Up	Disinfection Duration: ≤ 100 minutes Disinfection Cool Down Duration: ≤ 30 hou				
Units of Measure	Degrees Fahrenheit (°F) or Degrees Celsius (°C)				

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TECHNICAL SPECIFICATIONS

Connectivity			
Modbus RTU	RS-485 port for connection to building automation systems (BAS) operating on Modbus RTU protocol		
SAGE [®] Module	RS-485 port for connection to SAGE® module with Modbus TCP, BACnet TCP/IP, BACnet MSTP, or LonWorks protocessor Note: Protocessors for other BAS protocols may be available upon request		
SAGE [®] Subscription	Real-time monitoring, recording, and documentation dashboard for Armstrong Hot Water Systems		
Standards and Approvals			
ASSE 1017	Certified & Listed		
CSA B125.3-11	Compliant		
UL	Listed		
CE	Listed		





WRITTEN SPECIFICATIONS

Category: The Brain®

Type: Digital Mixing Center

Model: Model DMC40-40BS

Part 1 - GENERAL

1.0 Digital Mixing Center

- 1.1 Two (2) Digital Recirculation Valves (DRV) shall be supplied pre-piped and pressure-tested as a lead-free Digital Mixing Center (DMC) complete with hot water inlet, cold water inlet, mixed water outlet, recirculation return inlet, and return to heater connections.
- 1.2 DMC40-40BS shall comprise of (2) DRV40 pre-wired to an electrical panel, isolation valves, strainers, check valves, thermometers, and pressure gauges assembled on Type L copper with hot water bypass securely mounted on a carbon steel frame with industrial grade enamel paint.

2.0 Digital Recirculation Valve

- 2.1 DRV shall have four thermistors integral of the mixing valve body that measure the cold water and recirculation return inlet, hot water inlet, mixed water outlet, and over-temp safety measures.
- 2.2 DRV mixing valve body shall be of 316L stainless steel, mixing valve proportioner of 316L stainless steel, and a NEMA 3S electronics enclosure.
- 2.3 DRV40 shall have 1-1/2" inlet and outlet connections that will deliver 70 gpm @ 10 psid.
- 2.4 DRV shall be capable of + / 2°F control during high, low, or extended periods of zero demand on the system, with a continuous recirculation of >5 gpm. Temperature control shall be achieved without aquastat-like control of the recirculation pump.
- 2.5 DRV setpoint shall be configured by the factory to customer specification. DRV shall be field adjustable.

3.0 DRV40 shall have the following operational specifications:

- 3.1 + / 2°F (1°C) water temperature control
- 3.2 1° F minimum mixed water outlet to recirculated return inlet differential (system temperature loss)
- 3.3 Minimum continuous recirculation of 5 gpm
- 3.4 Automatic shutoff of hot water upon cold water inlet supply failure
- 3.5 Automatic shutoff of hot water flow in the event of a power failure
- 3.6 Programmable setpoint range of 81°F 158°F (27°C 70°C)
- 3.7 Programmable thermal disinfection mode
- 3.8 Programmable 1st level hi/lo temperature alert display
- 3.9 Programmable temperature error level for safety shutdown

4.0 DRV40 shall have the following connectivity specifications:

- 4.1 Modbus RS-485 port for connection to building automation system (BAS) operating on Modbus RTU protocol
- 4.2 RS-485 port for connection to SAGE® module with Modbus TCP, BACnet TCP/IP, BACnet MSTP, or LonWorks protocessor
 - Note: Protocessors for other BAS protocols available upon request
- 4.3 SAGE® Building Systems (BS) Module
- 4.4 SAGE® subscription real-time monitoring, recording, and documentation dashboard for Armstrong Hot Water systems

5.0 DRV shall be certified to ASSE 1017, UL listed, and conform to CSA B125.

6.0 Warranty

- 6.1 DRV shall have a 5-year warranty on all components, with the exception of batteries and O-rings.
- 6.2 Pre-piped DMC components shall have a 2-year warranty from date of installation, but not longer than 27 months from date of shipment.



THE BRAIN[®] MODEL DMC40-40BS CONNECTIVITY



The Brain[®] and SAGE[®]

SAGE[®] works seamlessly with The Brain[®] as it analyzes data to track behavior and performance as an integral component of a hot water system operation protocol which complies with a standard of care.

The Brain[®] and every derivative assembly is supplied with an integral RS-485 serial port. This port provides a direct connection to Building Automation Systems that operate on a **Modbus RTU** protocol.

The RS-485 port is also deployed for direct connection to an optionally supplied Building System (BS) Module.

SAGE[®] Options

SAGE[®] **for Building Automation Systems (BAS)** – BS Module available with BAS specific ProtoCessor cards for connection to systems which operate on **Modbus TCP, BACnet[™] TCP/IP, BACnet[™] MSTP**, or **LonWorks[™]** protocols.

SAGE® for Mobile Connectivity - Featuring smart hot water system dashboard monitoring, secure remote programming, multi-location view, temperature and system diagnostic alerts, with unlimited digital documentation and automated report generation.

Mobile connectivity may be enabled by a customer activated no-term subscription.



Optional Building System (BS) Module

Adding a suffix "BS" to The Brain® DRV (example: DRV25<u>BS)</u> will automatically add SAGE®, the supplemental hardware and software required to maximize the connectivity features of Armstrong digital technology.









RELEASED

QTY CONNECTION

1 2-1/2" FLG

2 1-1/2" NPT

110VAC @ 2A

MATERIAL

COPPER TYPE "L"

SHEET 1 OF 1

REVM DWG. SALES

1 1" SWT

1

1

1

3

4

7 5

1

5

5

2

1

CN49268

2-1/2" FLG

1-1/2" SWT

2-1/2" FLG

5. REFERENCE ARMSTRONG PART NO. D40808