

# 1-AVC A Visible Improvement for Venting Air/Gas from a Liquid.



# Armstrong

## Armstrong's 1-AVC Air Vent

Capacities to 24.3 SCFM, Pressures to 150 psig 150°F.

### A **See-Thru** Body So You'll **Know When It's** Working

Now, you can literally see what you've been missing-the early warning signs of a system problem. Since you'll *know* the operating condition of the air vent, you won't waste time and money scheduling maintenance that isn't needed. In other words, you will be able to react to a condition before it lbecomes a problem.

A simple ball float mechanism requiring no electricity to operate, the new Armstrong 1-AVC discharges automatically only when air/gas are present. That means no liquid loss as with manual purging.

### An inside look

See-thru body means you can observe changing conditions as they occur. See a problem in the making-instead of having to deal with it after the fact.

### **Efficient operation**

Simple ball float mechanism discharges only when air is present so it doesn't waste liquid.

### Positive seating

Free-floating valve mechanism assures positive seating so it prevents liquid loss. There are no fixed pivots to wear or create friction, and wearing points are heavily reinforced for long life.

### **Reduced maintenance**

Stainless steel internals mean corrosion resistance and reduced maintenance.

### **Corrosion resistance**

Long-lasting **polysulfone** body and reinforced nylon cap resist corrosion and provide long, trouble-free service life.

### Compare...

### and Save the Difference

Seeing really is believing-especially when you compare the Armstrong see-thru air vent with manual purging. Measure the differences in the time and money you can save with a more efficient, easier-to-maintain system. For more information or technical assistance, contact your local Armstrong Representative.

List of Materials				
Name of <b>Part</b>	Material			
Cap	Reinforced Nylon			
Body	Polysulfone*			
O-Rings	Nitrile Elastome			
(Body Cap and Fitting)	Compound			
Float Lever and Screws	Stainless Steel			
Valve. & Seat.	Stainless Steel			
Fitting & Pipe Plug	Reinforced Nylon			
Retainer Ring	Zinc Plated Steel			

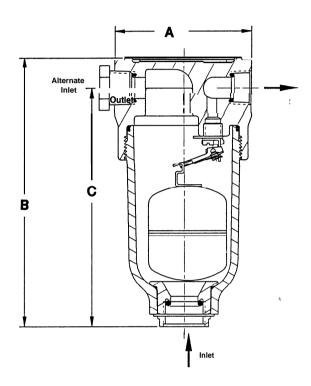
*UV	sensitive.

Capacities			
Differential Pressure ( <b>PSIG</b> )	Differential Pressure (BAR)	Orif ice Size	Model 1-AVC (SCFM)
15 30 50 75 100 125 150	1.0 BAR 2.0 BAR 3.5 BAR 5.0 BAR 7.0 BAR 8.5 BAR 10.5 BAR	1/8"	4.3 6.5 9.5 13.1 16.9 20.5 24.3

Discharge of air through an orifice in SCFM (Standard Cubic Feet of Free Air per Minute) at a standard atmospheric pressure of 14.7 psi and **70°F**.

Typical 1-AVC Locations	
1-AVC	1-AVC
Centrifugal Pump	
	Piping
Venting air from a centrifugal pump.	Automatic air vent on piping.

Physical Data		
Inlet Connection	1/2", 3/4"	<b>15, 20</b> mm
Outlet Connection	1/2"	15 mm
"A" (Face-to-Face)	3 ½"	89 mm
<b>"B"</b> (Height)	6./4"	171 mm
"C" (Bottom to C)	6 <b>"</b>	152 mm
Maxim <b>um</b> Allowable	150 <b>PSIG</b>	<b>10</b> BAR
Pressure (Vessel Design)	@ 150 F	@ 65°C
Maximum Operating	150 psi	<b>10</b> BAR
Pressure	-	
Specific Gravity Range	1.00 to 0.80	1.00 to 0.80
Weight	<b>1</b> lb	.45 kg



NOTE: The Armstrong **1-AVC** should not be used in an environment where there are high levels of ketones or chlorinated or aromatic hydrocarbons.



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