

To:	Paul Holliday	From:	Renzo Pupulin
Company:	Armstrong International	Phone:	416 - 747- 2345
Pages:	7	Location:	Toronto
Our File:	ANR-2525	Date:	November 15, 2012

Your File: ENG-1209-0265

Subject: Request for Design Registration

Dear Paul,

CSA has reviewed the documentation submitted by Armstrong International . These fittings have been registered by CSA for the Province of Québec. In accordance with an agreement between CSA, the Provinces of Québec and Saskatchewan; this registration is recognized by Quebec and Saskatchewan. These fittings are acceptable for use in these Provinces.

The letters CSA will be applied as a prefix to the CRN indicate which fittings have been registered in this manner. A copy of the stamped Statutory Declaration is attached.

The CRN is CSA-0E8271.56R1.

The cost for this service is \$ 760.00 plus HST.

A copy of the Statutory Declaration with an original stamp affixed will be forwarded to you along with our invoice by regular mail.

Yours truly

Renzo Pupulin C.E.T.
Product Group Manager
Gas Appliances and Accessories
renzo.pupulin@csa-international.org



# TECHNICAL STANDARDS & SAFETY AUTHORITY

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4 Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



# STATUTORY DECLARATION **Registration of Fittings** Andy Schirk (Name and Position, e.g. President, Plant Manager, Chief Engineer) of Armstrong International, Inc. (Name of Manufacturer) Located at Three Rivers, MI 49093 269-273-1415 269-278-6555 (Plant Address) (Telephone No.) (Fax No.) do solemnly declare that the fittings listed hereunder, which are subject to the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, comply with all of the requirements of (Title of recognized North American Standard) which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service; or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with ASME B31.3 2010 Edition as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service. I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of which has been verified by the following authority, HSB Registration Services The items covered by this declaration, for which I seek registration, are category type fittings. In support of this application, the following information and/or test data are attached as follows: Series 400 & Misc Traps / Vents: Dwgs - see attach. 1; Calculations - see attach. 2; Catalog #236-A 1/02 - see attach. 3 (drawings, calculations, test reports, etc.) in the COUN Declared before me at Commissioner for Oaths: ROBERTA M. RYAN Notary Public, St. Joseph Co., MI My Commission Expires Best. 13, 2018 (Signature of Declarer) (Signature) FOR OFFICE USE ONLY To the best of my knowledge and belief, the application meets the requirements of the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category CSA-OE8271.56RI REGISTERED CRN: C.R.N.: CSA - OE 8271.56 RI B. SANDHU Registered by: NOV. 14.2012 Dated: OCT. 25.2022 NOTE: This registration expires on



### Armstrong Steam and Condensate Group

816 Maple St, Three Rivers, Michigan 49093 – U.S.A. Phone: (269) 273-1415 · Fax: (269) 278-6555

Page 2 (Continued from TSSA Statutory Declaration)

Series 400 & Misc. Traps/Vents: Dwgs - see attach. 1; Calculations - see attach. 2; Catalog #236-A 30M 1/02 – see attach. 3 (Continued)

ATTACHMENT 1 TO: STATUTORY DECLARATION; Registration of Fittings

## DRAWINGS:

MODEL

DRAWING	MODEL DEPICTED	DRAWING	DEPICTED
D1741	STEEL; 4110,413,416,421	C5325#1	401-SH
CD-1105 D1487 CD-1074	STEEL; 411G, 421 STEEL & STAINLESS; 2413 STEEL; 2413, 2416	C5325#2 CD-1011 CD-1012	501-SH 401-SH 501-SH
D1760	981,983	D1762	5133G/6155G
CD-1007	981, 983	CD-1069 CD-1073	5133G 25133G HLS
C4889	CS-2/3	CD-1092	6155G
C4890	CS-4/5	CD-1094	26155GHLS
C4891	CS-6/8	CD1114	26155GHLAR
CD-1121	CS-4/5		
GD-1122	CS-6/8		
CD-1123	CS-2/3/4/5/6/8		



THIS IS PART OF CRN DE 8271-5R1 Technical Standards & Safety Authority Boilers & Pressure Vessels Safety Division



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Page 4 (Continued from TSSA Statutory Declaration)

Series 400 & Misc. Traps/Vents: Dwgs – see attach. 1; Calculations – see attach. 2; Catalog #236-A 30M 1/02 – see attach. 3 (Continued)

ATTACHMENT 3 TO: STATUTORY DECLARATION; Registration of Fittings CATALOG PAGES:

SIZE	MODEL	CATALOG PAGES
411G/421	TRAP	86,87
413/416	TRAP	88,89
2413/2416	HLAR	446, 447
2413/2416	HLS	500, 501
981/983	TRAP	82, 83
CS-2/3	TRAP	122, 123
CS-4/5	TRAP	122, 123
CS-6/8	TRAP	122, 123
401-SH	TRAP	90, 91
501-SH	TRAP	90,91
5133G	TRAP	92, 93
6155G	TRAP	94, 95
25133G/26155G	HLAR	446, 447
25133G/26155G	HLS	500, 501

THIS IS PART OF CRN (E827) - SR (Technical Standards & Safety Authority Boilers & Pressure Vessels Safety Division





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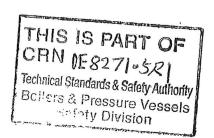
Page 3 (Continued from TSSA Statutory Declaration)

Series 400 & Misc. Traps/Vents: Dwgs – see attach. 1; Calculations – see attach. 2; Catalog #236-A 30M 1/02 – see attach. 3 (Continued)

ATTACHMENT 2 TO: STATUTORY DECLARATION; Registration of Fittings

#### **CALCULATIONS:**

SIZE	BODY/CAP MATERIAL	BOLTING MATERIAL	PRODUCT VARIATION	
411G	A105	В7	STEAM TRAP	
421 413	A105/WCB F22-CL 1	В7 <b>В7</b>	STEAM TRAP STEAM TRAP	
2413 413/2413 413/2413	F22-CL 1 CF8M CF8M	<b>B7</b> B7 B8M CL 1	HLS/HLAR STEAM TRAP, STEAM TRAP,	
416/2416	F22-CL 1 WCB	B7 B7	STEAM TRAP, STEAM TRAP	
983	WCB	В7	STEAM TRAP	
CS-2/3	A216WCB	A216WCB	STEAM TRAP	T
CS-4/5 CS-6/8	A216WCB A216 WCB	A216WCB	STEAM TRAP STEAM TRAP	C
401-SH 501-SH	A106GRB A312TP316L	WPB A240 316L	STEAM TRAP STEAM TRAP	Bo





# HSB REGISTRATION SERVICES 595 E. SWEDESFORD ROAD WAYNE, PENNSYLVANIA 19087

# Certificate of Registration

This is to certify that: Armstrong International, Inc. 816 Maple Street Three Rivers, MI 49093

Has established and applied a Quality Management System for: Design and Manufacture of Steam Traps, Condensate Handling Equipment, Air Vents, Liquid Drainers. Strainers, Purgers, Valves, Steam Diagnostic Equipment, Humidifiers, and Related Equipment

Proof has been furnished that the requirements according to ISO 9001:2008 are fulfilled.

EA Code: 14,17,18

Certificate Number: HQ-Q-383

Initial Audit Date: October 3, 2001 Effective Date: January 12, 2012 Expiration Date: January 11, 2015 Revision Date:









Providen Services
330 - 1855 Victoria Avenue
Ragina, Sankulobewan
sun 197

787-4509

April 23, 1998

# Re: Fittings Registration

The Province of Saskatchewan will be participating with Quabec, Manitoba and the Canadian Standards Association (CSA) in a pilot project for the registration of fittings. We will recognize registrations done by CSA and accept such fittings for use in Saskatchewan.

The letters CSA will be applied as a prefix to the CRN to indicate which fittings have been registered in this manner. I would appreciate if you could inform your clients of this additional marking requirement.

You may also inform your clients that fittings registered by CSA are accepted for use in Saskatchewan.

Yours truly

N. Surtege, P. Eng. Executive Director