

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4 Tel.: 416.734.3300 Fax: 416.231.1626

Toll Free: 1.877.682.8772

www.tssa.org

January 05, 2012

MATT MCNAMARA ARMSTRONG INTERNATIONAL 816 MAPLE ST THREE RIVERS MI 49093 US

Service Request Type.: BPV-National CSA

Service Request No.: 684750

Your Reference No.: CAT H FITTING-PUMP TRAP

Dear MATT MCNAMARA,

Please find enclosed the original response from MB, SK, QC registered under the CRN No.: CSA-0H14859.56.

As all jurisdictional fees are handled by the Technical Standards and Safety Authority (TSSA), you do not pay any jurisdictions directly. However, once your design has been successfully registered in all of the requested jurisdictions, you may receive an invoice from TSSA for any outstanding jurisdictional fees.

Should you have any questions or require further assistance, I will be happy to assist you. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Colleen Ratcliff
Administrative Assistant BPV Engineering

Tel.: 416-734-3497 Fax: 416-231-6183

Email: CRatcliff@tssa.org



TECHNICAL STANDARDS & SAFETY AUTHORITY
14th Floor, Centre Tower
3300 Bloor Street West
Toronto, Ontario
Canada M8X 2X#

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below



STATUTORY DECLARATION Registration of Fittings Andy Schirk, QA Manager (Name and Position, e.g. President, Plant Manager, Chief Engineer) of Armstrong International Inc (Name of Manufacturer) Located at ____ 816 Maple St., Three Rivers, MI 49093 269-273-1415 269-278-6555 (Plant Address) (Telephone No.) (Fax No.) do solemnly declare that the fittings listed hereunder, which are subject to the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, comply with all of the requirements of **ASME B31.3** (Title of recognized North American Standard) which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service; or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service. I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of <u>ISO9001:2</u>008 which has been verified by the following authority, HSB Registration Services The items covered by this declaration, for which I seek registration, are category $\underline{\mathsf{H}}$ type fittings. In support of this application, the following information and/or test data are attached as follows: drawings pt3500, tensile test reports, burst test report, calculation (drawings, calculations, test reports, etc.) Declared before me at Three Rivers in the Count Commissioner for Oaths: ROBERTA M. RYAN Notary Public, St. Joseph County, MI My Commission Expires Sept. 13, 2011 FOR OFFICE USE ONLY To the best of my knowledge and belief, the application meets the requirements of the Technical Standards and Safety Act, Boilers and Pressure Vessels Regulation, and CSA INTERNATIONA CSA Standard B51 and is accepted for registration in Category ___ CRN: Registered by: Dated: 178 Rexdale Blvd., Toronto, ON M9W 1R3

NOTE: This registration expires on

DIMENSIONS & DATA	CERTIFIED	FOR:]
Representative:		Order:	1
Customer:	Order:		
Project:			
Requirements:	*		,
	*;		,.
	<.		
	Ву :	Date:	
			1
THIS IS PART OF .88 ——————————————————————————————————	1/2-13 THRE BOSS FOR LI	FT ING CANADIAN STANDARDS ASSOCIATION ATTACHMENT TO	2
Boilers & Pressure Vessels Safety Division	17.76	CRN_CSA-6414859.	5-6
2.25		SIGNED Bileramint Car	
		178 RexdaletBrutevard, Toronto, ON Cana	
4.69	OR MOTIVE	CONNECTION 1 " NPT	
OPTIONAL BRASS 1/2 NPT FO OPTIONAL GAUGE GLASS 23.18 T CYCLE COUNT	CONNEC	TION	
21.56 7 7 7 1/2	" NPT		
	LCS. OUTLET CONNECTION 2" NPT		
ARMSTRONG INTERNATION HEER RIVERS MICHIGAN			
4.22	4.22		
INLET CONNECTION 2" PT-3508	<u></u>	12.00	
3" PT-3512 Ø.69 HOLES 4 PLCS		1.06 ─	
	Three Teleph Armstrong Fax	g Fluid Handling, Inc. Rivers, MI. 49093 hone (269) 279-3601 x (269) 279-3150 comepage www.armstrong-intl.com CDF No. Date 9/13/99	
(OVER)	PUMP TRAP PT-3508/3512	CDF 1041 Rev. A	



OREY, DUOTILE AND ALLOY IRON CASTINGS

DECATUR FOUNDRY, INC.

1745 NORTH ILLINDIS STREET DECATUR, ILLINOIS 62526-4932

Telephone: 217-429-5261 。 FAX 217-425-2894 E-MAIL: terryyoung@decaturfoundry.com WWW.decaturfoundry.com

REPORT OF PHYSICAL & CHEMICAL TESTS

CUSTOMER

ARMSTRONG

PART NO

FH1616-2

DESCRIPTION

FUMP TRAP 3 X 2 (PT 3500)

CUST SPEC

ASTM A48 CL30

OUR SPEC

CL30

P.O. NO.

F541

INVOICE NO

00069339

PIECES

12

SHIP DATE

11/15/10

HEAT CODE

105205

PHYSICAL TEST:

TENSILE STRENGTH P.S.I.	33,226
YIELD STRENGTH P.S.I.	ачынымы <u>н</u>
ELONGATION % IN 2"	200000000
BHN	192

CHEMICAL TEST:

CARBON	·	3.48
SILICON		2.14
PHOSPHORUS	•	0.042
SULPHUR		0.078
MAGNESIUM		0.000
MANGANESE		0.610
TIN	•	0.029
COPPER		0.186
NICKEL		0.059

THIS IS PART OF CAN 0H14859.5

Technical Standards & Safety Authority Bollers & Pressure Vessels Safety Division



THIS IS TO CERTIFY THAT THE ABOVE CASTINGS CONFORM TO THE REQUIREMENTS OF THE ABOVE SPECIFICATIONS.

DECATUR FOUNDRY CASTINGS ARE: PROUDLY MADE IN THE U.S.A.

DECATUR FOUNDRY, INC

Chris Merritt