

14th Floor, Centre Tower 3300 Bloor Street West Toronto, Ontario Canada M8X 2X4 Tel.: 416.734.3300 Fax: 416.231.1626

Toll Free: 1.877.682.8772

www.tssa.org

January 09, 2012

MATT MCNAMARA ARMSTRONG INTERNATIONAL 816 MAPLE ST THREE RIVERS MI 49093 US

Service Request Type.: BPV-National AB

Service Request No.: 684728

Your Reference No.: CAT H FITTING-PUMP TRAP

Dear MATT MCNAMARA,

Please find enclosed the original response from AB, registered under the CRN No.: 0H14859.52.

As all jurisdictional fees are handled by the Technical Standards and Safety Authority (TSSA), you do not pay any jurisdictions directly. However, once your design has been successfully registered in all of the requested jurisdictions, you may receive an invoice from TSSA for any outstanding jurisdictional fees.

Should you have any questions or require further assistance, I will be happy to assist you. For general enquiries, please contact a Customer Service Advisor at 1.877.682.TSSA (8772) or e-mail customerservices@tssa.org. When contacting TSSA regarding this file, please refer to the Service Request number provided above.

Yours truly,

Tanya Francis
Administrative Assistant_BPV Engineering

Tel.: 416-734-3423 Fax: 416-231-6183 Email:TCooper@tssa.org

9410 - 20 Ave N.W. Edmonton, Alberta, Canada T6N 0A4 Tel: (780) 437-9100 / Fax: (780) 437-7787

December 05, 2011

Farhiya Noor TECHNICAL STANDARDS & SAFETY AUTHORITY 3300 BLOOR STREET WEST 14 FLOOR CENTRE TOWER TORONTO, ON M8X 2X4

Dear Farhiya Noor,

The design submission, tracking number 2011-07402, originally received on November 14, 2011 was surveyed and accepted for registration as follows:

CRN:

0H14859.52

Accepted on: December 05, 2011

Reg Type:

New Design

Expiry Date: October 28, 2021

Drawing No.: PT-3508/3512 Rev A As Noted

Fitting Desc: PUMP TRAP

Design registered in the name of : ARMSTRONG INTERNATIONAL INC

Description

MAWP

Design Temperature

MDMT

Internal Pressure

689 kPa

208⁰C

-29°C

The registration is conditional on your compliance with the following notes:

This registration is valid until the indicated expiry date only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date. Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

- Registered with the understanding that the MAWP is 100 psig at -20/406F.
- Bolting materials are SA-449.
- When constructed from A48-CL30, this design shall not be used above ground within units in hydrocarbon or other flammable fluid service, at temperatures greater than 400F.
- The drawing shall be revised in accordance with the above notes.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

Enclosed are stamped prints for your reference.

Sincerely,

STERLING, CAMERON, P. Eng.

Design Survey Engineer





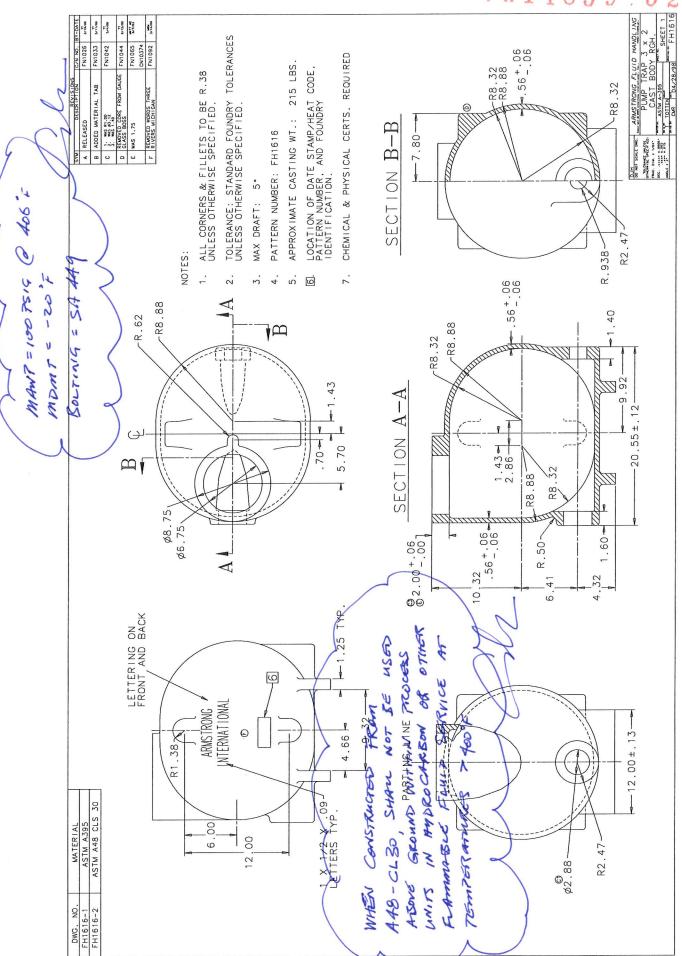
STATUTORY DECLARATION Registration of Fittings

In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.



Ι, _	Andy Schirk ,								
	Quality Assurance Manager								
(company title, e.g. vice president, plant manager, chief engineer) (must be in a position of authority)									
of	Armstrong International Inc								
(name of manufacturer)									
located at 816 Maple St, Three Rivers, MI 49093									
(plant address)									
do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (check one)									
\boxtimes	comply with the requirements of ASME B31.3 which specifies the dimensions, (title of recognized North American Standard)								
	materials of construction, pressure/temperature ratings and identification marking of the fittings, or								
	are not covered by the provisions of a recognized North American standard and are therefore manufactured to								
	comply with as supported by the attached data which identifies the dimensions,								
	materials of construction, pressure/temperature ratings and the basis for such ratings, and the marking of the fittings								
	for identification.								
I fur	ther declare that the manufacture of these fittings is controlled by a quality control program which has been verified by the								
following authority, HSB Resgistration Services as being suitable for the manufacture of these fittings to the									
stated standard. The fittings covered by this declaration, for which I seek registration, are PT-3500									
In su	apport of this application, the following information, calculations and/or test data are attached:								
cdf1	041 assembly, fh1616 body machined, fh1617 body rough, burst test calculation,								
tensi	ile test report, burst test report								
F	the District of the Tagger								
DEC	CLARED before me at Three Rivers in the Country of SE. To Seeth								
this _	ROBERTA M. RYAN (Wanth) (Year)								
(prin	Notary Public Ch. Jacob County MI								
(sign	(Signature of Applic								
	(A Commissioner for Oaths)								
For	Office Use Only								
	the best of my knowledge and belief, the application meets the requirements of the Safety Codes A. Clause 4.2, and is accepted for registration in Category H - Pump TRAP								
Regis	stration Number: 0 + 1 + 8 5 9.52								
Date	Registered: 05 DEC 2011 (For the Administrator/Chief Inspector of Alberta) Expiry Date: 28 0 cr 2021								

DIMENSIONS & DATA (CERTIFIED FOR:				
epresentative:	Order:				
ustomer:	Order:				
roject:	1980				
equirements:	SAFETY CODES ACT - PROVINCE OF ALBERTA				
	REGISTRATION OF FITTINGS				
	REGISTRATION NO. 01+14859.52				
	DWG. NO. or CAT. NO. PT - 3508/3512 P				
(1) (2) (2) (2) (3) (4) (5)	TYPE OF FITTINGS PUMP TRAP				
MANT = 100 PSIG @ 406°F)	DEDEC 11 INITIALS See				
715711	Date 1/2-13 THREADED CAMERON STEACHO, RENG. BOSS FOR LIFT INCRESION SURVEY ENGINEER				
$^{\prime}$	4 PER ACCEPTANCE LI				
1.12	THE ALL THE DI				
	17.76				
2.25					
	VENT				
4.69 1/2 " NPT FOR	CONNECTION 1 " NPT MOTIVE				
OPTIONAL BRASS GAUGE GLASS 23.18 — CYCLE COUNTER	CONNECTION				
21 56	1107				
4 PLC	CS. OUTLET CONNECTION 2" NPT				
ARMSTRONG INTERNATIONAL					
THREE RIVERS MICHIESE	12.00				
4.22	4.22				
11.82	10.00				
INLET CONNECTION 20.25	12.00				
2" PT-3508 3" PT-3512	1.06				
4 PLCS	Armstrong Fluid Handling, Inc.				
	Three Rivers, Ml. 49093 Telephone (269) 279-3601				
l A	rmstrong Fax (269) 279-3150				
Po	osted on Armstrong's homepage www.armstrong-intl.com				
(OVER)	Product CDF No. Date 9/13/99 PUMP TRAP CDF 10/11 Roy				



MANY = 100 PSK @ 406 F MONT = -20 F BUTING = SA 44h	SVAI DESCRIPTIONS CAN NO. BY STAIL	NI E D. I. C. P. C	3. IF MACHINED TOTAL SHORE; PLUGS IN MILL BE WIPED WITH LIGHT OIL CATING. INSERTING. GASKET SURFACE WILL BE EXTENDED WITH LIGHT OIL CATING. EXTENDED WITH LIGHT OIL CATING. ARMSTRONG BLUE. THE GASKET SURFACE WILL BE PROTECTED FROM PAINT OR OTHER DAMAGE USING FLANGE PROTECTED. PACKAGED FOR OCEAN SHIPMENT.	3 X .80 68 B.C. SK TO Ø. DLE CENTI	SPOTFACE FOR 100% CHAMFER	**B ** SEE TAB **
	DWG. NO. MATERIAL "A" "B" "C" FH1617-1 ASTM A-395 DUCTILE IRON 3 NPT ASTM A-48 CLS 30 3 NPT ASTM A-48 CLS 30 3 1/4 TAP DRILL \$2 3/16 TAP DRILL \$23/32 TAP DRILL	C. SEE TAB 4 PLCS. 90° CSK TO Ø.91 MADMCTDANC	12 00 INTERNATIONAL A MANUSTRANATIONAL A MANUSTRANATIONA A MANUSTRANATIONAL A MANUSTRANATIONATIONAL A MANUSTRANATIONA A MANUSTRANATIONA A MANUSTRANATIONA A MANUSTRANATIONA A MANUSTRANA	WHEN CONSTRUCTED FROM A48 CLS SHALL ® 70-10-10-10-10-10-10-10-10-10-10-10-10-10	SPOTFACE BOSS FOR 100% CHAMFER O	φ.69 DRILL THRU.